# 20. Quasistatic manipulation Mechanics of Manipulation

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### **Outline.**

Quasistatic manipulation. Form closure and force closure. Grasp and fixture planning.

Pushing.

# **Static and Quasistatic manipulation**

Some tasks involve force balance with no motion.

Fixture planning.

Some tasks involve motion but with negligible inertial forces.

Grasp planning.

Pushing.

A cool application: parts orienting.

# **Grasping and fixturing**

Fixture: immobilize something.

Grasp: immobilize something relative to the hand.

### Form and force closure

**Form closure**: the object is at an isolated point in configuration space.

**First order form closure**: Every nonzero velocity twist is contrary to some contact screw.

**Force closure**: the contacts can apply an arbitrary wrench to the object.

**Equilibrium**: the contact forces can balance the object's weight and other external forces.

Stability: ....

### **Flavors of closure**

Frictionless force closure  $\equiv$  first order form closure

First order form closure  $\longrightarrow$  form closure sure

Frictionless force closure  $\longrightarrow$  force closure

Form closure  $\not\longrightarrow$  force closure

Force closure  $\not\longrightarrow$  form closure



Form closure does not imply force closure



Force closure does not imply form closure

## **Issues in fixture and grasp design**

*Analysis.* Given an object, a set of contacts, and possibly other information, determine whether closure applies.

*Existence.* Given an object, and possibly some constraints on the allowable contacts, does a set of contacts exist to produce closure?

*Synthesis.* Given an object, and possibly some constraints on the allowable contacts, find a suitable set of contacts.

### **Grasp and fixture analysis**

Force closure: check positive linear span of friction cones.

Frictionless force closure or first order form closure: check positive linear span of contact normals.

Form closure: beyond the scope of the course! See Elon Rimon and Joel Burdick's work.

### Existence

Given an object, does a force closure grasp exist?

Put fingers everywhere: the "zigzag locus". Check whether positive linear span is all of wrench space.

Are there are any shapes that do *not* have force closure grasps.

Theorem (Mishra Schwartz and Sharir): For any bounded shape that is not a surface of revolution, a force closure (or first order form closure) grasp exists.



# **Synthesis**

Consider a finger to be *redundant* if it can be deleted without reducing the positive linear span of all the fingers

procedure GRASP
put fingers "everywhere"
while redundant finger exists
 delete any redundant finger

*Everywhere* means a dense sampling of the object boundary.

Clearly the algorithm generates a grasp for any object not a surface of revolution, if the sampling is dense enough. But how many fingers does it take?

# **How many fingers?**

Theorem (Steinitz): Let X be a set of points in  $\mathbb{R}^d$ , with some point p in the interior of the convex hull of X. Then there is some subset Y of X, with 2d points or less, such that p is in the interior of the convex hull of Y.

Theorem (Mishra, Schwartz, and Sharir): For any surface not a surface of revolution, GRASP yields a grasp with at most 6 fingers in the plane, at most 12 fingers in three space.

In the absence of coincidences among the initial sampling of contact normals, how many fingers will GRASP terminate with?



### **Problem**

*Reuleaux's triangle* is a figure of constant diameter. Each edge is a circular arc centered on the opposite vertex.

If only parallel jaw grippers are used, show that six fingers are required for frictionless form closure.

Construct a four-finger grasp. (Hint: don't use parallel jaw grippers!)



## **Examples of pushing**



## **Pushing**

Can we predict direction of rotation?

**Line of pushing**  $l_P$  defined along vel of point in pusher.

**Line of motion**  $l_M$  defined along vel of point in slider.

**Line of force**  $l_F$  defined as usual.

Two edges of friction cone  $l_L$  and  $l_R$ .



## Which way will it turn?

Easy to predict from  $l_M$  or from  $l_F$ , but what you *know* is  $l_L$ ,  $l_R$ , and  $l_P$ .

Main result:  $l_L$ ,  $l_R$ , and  $l_P$  vote on rotation direction.

First:  $l_M$  dictates rotation direction.

Second:  $l_F$  dictates rotation direction.



## Line of motion dictates

Theorem: For quasistatic pushing of a rigid body in the plane, with uniform coefficient of friction, the line of motion dictates the rotation direction.

Let *y*-axis be line of motion, let origin be contact point, let  $x_{IC}$  be IC coordinate, let  $m_f(x_{IC})$  be frictional moment as function of IC. Show  $m_f(x_{IC})$  is monotone decreasing.

Look at values at  $0^+$ ,  $0^-$ ,  $\infty$ , apply intermediate value theorem.



# Line of force dictates . . .

Theorem: For quasistatic pushing of a rigid body in the plane, with uniform coefficient of friction, the line of force dictates the rotation direction.

Proof:

Choose origin at center of friction, construct limit surface.

Normals at  $f_x$ - $f_y$  plane are horizontal.

By convexity, normals in upper half point up, in lower half point down.

# **Voting theorem**

Theorem: For quasistatic pushing of a planar rigid body with uniform coefficient of friction, rotation direction is determined by a vote  $l_P$ ,  $l_L$ , and  $l_R$ .

Construct voting tree.

If edges of friction agree, then so does line of force, and theorem follows.

Consider case where edges do not agree.

 $l_L$  votes -,  $l_R$  votes +, and  $l_P$  votes -. The majority is -.

Assume positive rotation. So  $l_F$  and  $l_M$  would vote + by previous theorems. If  $l_M$  is right of  $\mathbf{r}_0$  then it is right of  $l_P$ , so we have right sliding. So  $l_F = l_L$ : a contradiction.



### The voting theorem really works.

Demo on overhead.

It tells you which way it turns but

not how fast, and

not about what IC.

Very useful when pushing with a translating edge.

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