# 20. Quasistatic manipulation Mechanics of Manipulation 

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## Outline.

Quasistatic manipulation.
Form closure and force closure.
Grasp and fixture planning.
Pushing.

## Static and Quasistatic manipulation

Some tasks involve force balance with no motion.
Fixture planning.
Some tasks involve motion but with negligible inertial forces.
Grasp planning.
Pushing.
A cool application: parts orienting.

## Grasping and fixturing

Fixture: immobilize something.
Grasp: immobilize something relative to the hand.

## Form and force closure

Form closure: the object is at an isolated point in configuration space.

First order form closure: Every nonzero velocity twist is contrary to some contact screw.

Force closure: the contacts can apply an arbitrary wrench to the object.

Equilibrium: the contact forces can balance the object's weight and other external forces.

## Stability: ...

## Flavors of closure

Frictionless force closure $\equiv$ first order form closure

First order form closure $\longrightarrow$ form closure

Frictionless force closure $\longrightarrow$ force closure

Form closure does not imply force closure


Force closure does not imply form closure

Form closure $\nrightarrow$ force closure
Force closure $\nrightarrow$ form closure

## Issues in fixture and grasp design

Analysis. Given an object, a set of contacts, and possibly other information, determine whether closure applies.
Existence. Given an object, and possibly some constraints on the allowable contacts, does a set of contacts exist to produce closure?

Synthesis. Given an object, and possibly some constraints on the allowable contacts, find a suitable set of contacts.

## Grasp and fixture analysis

Force closure: check positive linear span of friction cones.
Frictionless force closure or first order form closure: check positive linear span of contact normals.

Form closure: beyond the scope of the course! See Elon Rimon and Joel Burdick's work.

## Existence

Given an object, does a force closure grasp exist?

Put fingers everywhere: the "zigzag locus". Check whether positive linear span is all of wrench space.
Are there are any shapes that do not have force closure grasps.
Theorem (Mishra Schwartz and Sharir): For any bounded shape that is not a surface of revolution, a force closure (or first order form closure) grasp exists.


## Synthesis

Consider a finger to be redundant if it can be deleted without reducing the positive linear span of all the fingers

```
procedure GRASP
    put fingers "everywhere"
    while redundant finger exists
        delete any redundant finger
```

Everywhere means a dense sampling of the object boundary. Clearly the algorithm generates a grasp for any object not a surface of revolution, if the sampling is dense enough. But how many fingers does it take?

## How many fingers?

Theorem (Steinitz): Let $X$ be a set of points in $\mathbf{R}^{d}$, with some point $p$ in the interior of the convex hull of $X$. Then there is some subset $Y$ of $X$, with $2 d$ points or less, such that $p$ is in the interior of the convex hull of $Y$.

Theorem (Mishra, Schwartz, and Sharir): For any surface not a surface of revolution, GRASP yields a grasp with at most 6 fingers in the plane, at most 12 fingers in three space.
In the absence of coincidences among the initial sampling of contact normals, how many fingers will GRASP terminate with?

## Problem

Reuleaux's triangle is a figure of constant diameter. Each edge is a circular arc centered on the opposite vertex.

If only parallel jaw grippers are used, show that six fingers are required for frictionless form closure.
Construct a four-finger grasp. (Hint: don't use parallel jaw grippers!)


## Examples of pushing



## Pushing

Can we predict direction of rotation?
Line of pushing $l_{P}$ defined along vel of point in pusher.
Line of motion $l_{M}$ defined along vel of point in slider.
Line of force $l_{F}$ defined as usual.
Two edges of friction cone $l_{L}$ and $l_{R}$.


Rightsliding


Fixed


Leftsliding

## Which way will it turn?

Easy to predict from $l_{M}$ or from $l_{F}$, but what you know is $l_{L}, l_{R}$, and $l_{P}$.
Main result: $l_{L}, l_{R}$, and $l_{P}$ vote on rotation direction.
First: $l_{M}$ dictates rotation direction.
Second: $l_{F}$ dictates rotation direction.


Rightsliding


Fixed


Leftsliding

## Line of motion dictates

Theorem: For quasistatic pushing of a rigid body in the plane, with uniform coefficient of friction, the line of motion dictates the rotation direction.

Let $y$-axis be line of motion, let origin be contact point, let $x_{\text {IC }}$ be IC coordinate, let $m_{f}\left(x_{\text {IC }}\right)$ be frictional moment as function of IC.
Show $m_{f}\left(x_{\mathrm{IC}}\right)$ is monotone decreasing.
Look at values at $0^{+}, 0^{-}, \infty$, apply intermediate value theorem.



## Line of force dictates . . .

Theorem: For quasistatic pushing of a rigid body in the plane, with uniform coefficient of friction, the line of force dictates the rotation direction.
Proof:
Choose origin at center of friction, construct limit surface.
Normals at $f_{x}-f_{y}$ plane are horizontal.
By convexity, normals in upper half point up, in lower half point down.

## Voting theorem

Theorem: For quasistatic pushing of a planar rigid body with uniform coefficient of friction, rotation direction is determined by a vote $l_{P}, l_{L}$, and $l_{R}$.

## Construct voting tree.

If edges of friction agree, then so does
 line of force, and theorem follows.
Consider case where edges do not agree.
$l_{L}$ votes,$- l_{R}$ votes + , and $l_{P}$ votes - .
The majority is -.
Assume positive rotation. So $l_{F}$ and
$l_{M}$ would vote + by previous
theorems. If $l_{M}$ is right of $\mathbf{r}_{0}$ then it is right of $l_{P}$, so we have right sliding. So
$l_{F}=l_{L}:$ a contradiction.

## The voting theorem really works.

Demo on overhead.
It tells you which way it turns but
not how fast, and not about what IC.
Very useful when pushing with a translating edge.

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